



Read this document carefully before using this device. The guarantee will be expired by device damages if you don't attend to the directions in the user manual. Also we don't accept any compensations for personal injury, material damage or capital disadvantages.

## ENDA EDT3411 COOLING / DEFROST CONTROLLER

Thank you for choosing ENDA EDT3411 temperature controllers.

- ▶ 77x35mm sized.
- ▶ Single NTC probe input.
- ▶ Offset value can be entered for NTC input.
- ▶ Cooling or heating control selection.
- ▶ Defrost duration and interval time settings.
- ▶ Delay time and minimum operating time settings for compressor protection.
- ▶ Compressor or door alarm control via digital input.
- ▶ Delay time setting for Upper, lower and delay time settings for alarm
- ▶ In case of probe failure, output status can be set to ON, OFF or periodic.
- ▶ Upper and Lower setpoint value limits can be adjusted.
- ▶ Temperature unit can be selected °C or °F.
- ▶ EN standartlarına göre CE markalı.



R<sup>o</sup>HS  
Compliant



Order Code : EDT3411 -    -    -   

### 1- Supply Voltage

230.....230V AC  
024.....24V AC/DC  
012.....12V AC/DC  
SM.....9-30VDC / 7-24VAC

### 2- Output Selection

08.....8A Relay output  
20.....20A Relay output

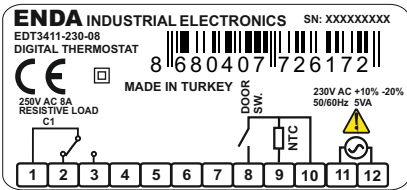
### 3- ModBus

Blank.....N/A  
RS.....ModBus  
(Specify at Order)

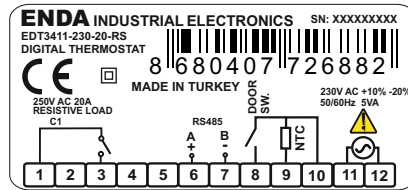
## CONNECTION DIAGRAM



ENDA EDT3411 is intended for installation in control panels. Make sure that the device is used only for intended purpose. The electrical connections must be carried out by a qualified staff and must be according to the relevant locally applicable regulations. During an installation, all of the cables that are connected to the device must be free of electrical power. The device must be protected against inadmissible humidity, vibrations, severe soiling and make sure that the operation temperature is not exceeded. The cables should not be close to the power cables or components.

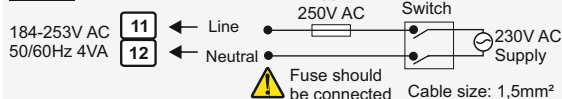


Holding screw  
0.4-0.5Nm



Equipment is protected throughout  
by DOUBLE INSULATION.

### NOTE: SUPPLY:



### Note:

- 1) Mains supply cords shall meet the requirements of IEC 60227 or IEC 60245.
- 2) In accordance with the safety regulations, the power supply switch shall bring the identification of the relevant instrument and it should be easily accessible by the operator.

## TECHNICAL SPECIFICATIONS

INPUT		Accuracy	
Input Type	Scale Range	Accuracy	
NTC Resistive Sensor	EN 60751	-60.0...150.0 °C -76.0...302.0 °F	± 1% (Full scale) ± 1 digit
ENVIRONMENTAL CONDITIONS			
Ambient / Storage Temperature	0 ... +50°C/-25 ... +70°C (with no icing)		
Relative Humidity	80% Relative humidity for temperatures up to 31°C, decreasing linearly to 50% at 40°C.		
Protection Class	According to EN 60529 ; Front Panel : IP65, Rear Panel : Ip20		
Height	Max.2000m		
<p><b>⚠ KEEP AWAY device from exposed to corrosive, volatile and flammable gases or liquids and DO NOT USE the device in similar hazardous locations.</b></p>			
ELECTRICAL CHARACTERISTICS			
Supply	230V AC +%10-%20, 50/60Hz ; 12V AC/DC ± %10 ; 24V AC/DC ±%10 or 9-30VDC / 7-24VAC ±%10 SMPS		
Power Consumption	Max. 3VA		
Wiring	2.5mm <sup>2</sup> screw-terminal connections		
Line Resistance	Max. 100ohm		
Data Protection	EEPROM (Min. 10 years)		
Time Accuracy	±1% - 1sec.		
EMC	EN 61326-1: 2013 (Performance criteria B has been satisfied for EN 61000-4-3 standard)		
Safety Requirements	EN 61010-1: 2010 (Pollution degree 2, overvoltage category II )		
Scale	3.5 digit, 7-segment 19mm red LED		

### OUTPUT

C1 Output	8A : NO and NC 250V AC, 8A (resistive load), Control output. 20A : NO 250V AC, 20A (resistive load), Control output.
Life expectancy for relay	8A : Mechanical 30.000.000; Electrical 300.000 operation. 250V AC, 8A (resistive load). 20A : Mechanical 30.000.000; Electrical 100.000 operation. 250V AC, 20A (resistive load).

### CONTROL

Control type	Single set-point and alarm control
A/D converter	12-bit accuracy, 100ms sampling time
Hysteresis	Adjustable between 0.1 and 15.0 °C/F

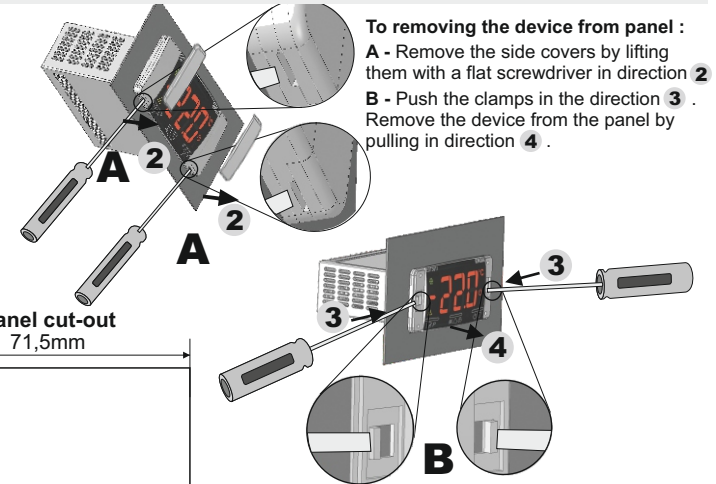
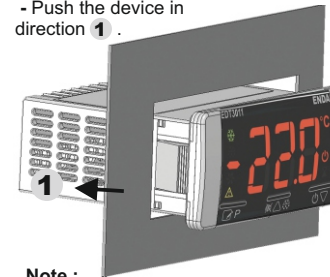
### HOUSING

Housing Type	Suitable for flush-panel mounting according to DIN 43 700.
Dimensions	W77xH35xD61mm
Weight	Approx. 215g (after packing)
Enclosure Material	Self extinguishing plastics

**⚠ Avoid any liquid contact when the device is switched on. DO NOT clean the device with solvent (thinner, gasoline, acid etc.) and / or abrasive cleaning agents.**

## DIMENSIONS

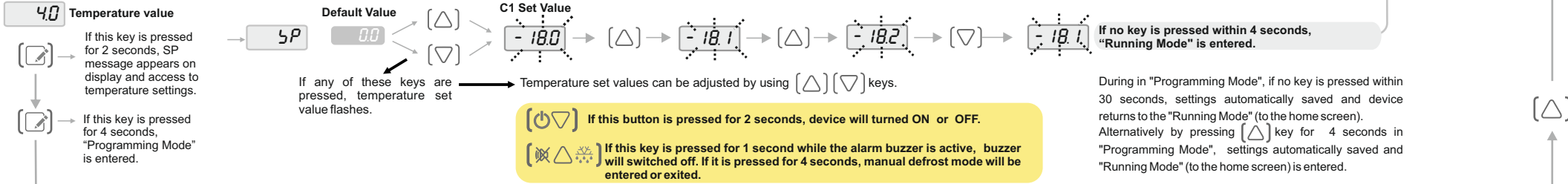
To mounting device ;  
- Push the device in direction **1**.



Note :  
1) Panel thickness should be maximum 7mm.  
2) If there is no 60mm free space at the back side of the device, it would be difficult to remove it from the panel.

# PROGRAMMING DIAGRAM

## RUNNING MODE



## PROGRAMMING MODE

GENERAL SETTINGS	TEMPERATURE SETTINGS	COMPRESSOR SETTINGS	DEFROST SETTINGS	ALARM SETTINGS	SECURITY SETTINGS
<p><b>Default Value</b> <math>00</math> <math>o1</math> Probe Calibration Can be adjusted between -25.0 and 25.0</p> <p><b>Default Value</b> <math>00</math> <math>P1</math> Decimal Point Selection. 0 = Without decimal 00 = With decimal</p> <p><b>Default Value</b> <math>oC</math> <math>P2</math> Temperature Unit oC = Celsius oF = Fahrenheit</p> <p><b>Default Value</b> <math>t.d</math> <math>P5</math> Indicator Selection in "Running Mode" t.d = Indicates cabin temperature. SPd = Indicates SP value</p> <p><b>Default Value</b> <math>n.o</math> <math>i1</math> Digital Input Relay State n.o = Will be activated when switch position is closed. n.c = Will be activated when switch position is opened.</p> <p><b>Default Value</b> <math>3</math> <math>i5</math> Digital Input Behavior 0 = No act. 1 = External alarm is active. At the end of <math>i7</math> time, <math>iR</math> flashes on the screen until the external alarm is OFF. 2 = External alarm is active. At the end of the <math>i7</math> time, the compressor is stopped until the external alarm is turned off and <math>iR</math> flashes on the display. Compressor is stopped until the door closes and <math>iD</math> flashes on the screen when <math>i7</math> time is up.</p> <p><b>Default Value</b> <math>30</math> <math>i7</math> Digital Input Delay Time Can be adjusted between 0 and 120 minutes.</p> <p><b>Default Value</b> <math>1</math> <math>Rd</math> Device Address Communication address for ModBus devices. Can be adjustable between 1 and 247.</p> <p><b>Default Value</b> <math>96</math> <math>br</math> Rs485 Communication Speed If oFF is selected ModBus communication disable. Can be adjusted 2400, 4800, 9600, 19200 and 38400 baudrate values.</p>	<p><b>Default Value</b> <math>20</math> <math>r0</math> Operating Temperature Hysteresis. Can be adjusted between 0.1 and 15.0.</p> <p><b>Default Value</b> <math>-600</math> <math>r1</math> Minimum Temperature Can be adjusted between -600 and <math>r2</math>.</p> <p><b>Default Value</b> <math>1500</math> <math>r2</math> Maximum Temperature Can be adjusted between <math>r1</math> and 1500.</p> <p><b>Default Value</b> <math>0</math> <math>r5</math> Cooling / Heating Selection 0 = C1 Cooling control output (Defrost is active). 1 = C1 Heating control output (Defrost is not active).</p> <p>Shown as unframed-background parameters are not visible when heating is selected.</p>	<p><b>Default Value</b> <math>1</math> <math>C0</math> Compressor Power-up Delay Time Can be adjusted between 0 and 199 minutes.</p> <p><b>Default Value</b> <math>3</math> <math>C2</math> Required Minimum Stop Duration for Compressor Can be adjusted between 0 and 199.</p> <p><b>Default Value</b> <math>0</math> <math>C3</math> Required Minimum Running Duration for Compressor Can be adjusted between 0 and 199.</p> <p><b>Default Value</b> <math>10</math> <math>C4</math> Compressor Stop Time in Case of Probe Failure. Can be adjusted between 0 and 199 seconds, when <math>r5</math> parameter set as heating.</p> <p><b>Default Value</b> <math>10</math> <math>C5</math> Compressor Running Time in Case of Probe Failure. Can be adjusted between 0 and 199 seconds, when <math>r5</math> parameter set as heating.</p>	<p><b>Default Value</b> <math>8</math> <math>d0</math> Defrost Intervals. Can be adjusted between 0 and 199 hours. Defrost process will not be performed if the parameter is set to 0. Please check <math>dB</math> parameter.</p> <p><b>Default Value</b> <math>30</math> <math>d3</math> Defrost Running Time Can be adjusted between 0 and 199 hours. Defrost process will not be performed if the parameter is set to 0.</p> <p><b>Default Value</b> <math>d.no</math> <math>d4</math> Defrost Timing on Power-up. <math>d.no</math> = Defrost not performed at power-up <math>dYE</math> = Defrost performed at power-up</p> <p><b>Default Value</b> <math>0</math> <math>d5</math> Defrost Power-up Start Delay Time Can be adjusted between 0 and 199 minutes. It will be valid if the <math>d4</math> parameter set as <math>dYE</math></p> <p><b>Default Value</b> <math>1</math> <math>d6</math> Indicator Value Selection During Defrost. 0 = Cabin temperature is displayed. 1 = Displayed if the cabin temperature is below <math>SP + r0</math>, otherwise <math>SP + r0</math> is displayed. When the defrost ends, the display value does not change until the cabin temperature falls below <math>SP + r0</math>.</p> <p><b>Default Value</b> <math>0</math> <math>dB</math> Defrost Interval Types. 0 = Defrosting timer (<math>d0</math>) counts during the device is running. 1 = Defrosting timer (<math>d0</math>) counts during the compressor is running.</p>	<p><b>Default Value</b> <math>-600</math> <math>R1</math> Low Temperature Alarm Set Value. Can be adjusted between -60.0 and 150.0°C. Hysteresis value is 2°C/4°F.</p> <p><b>Default Value</b> <math>Rb5</math> <math>R2</math> Low Temperature Alarm Selection. n.o = No alarm rEL = Depending on SP value. Rb5 = Independent alarm.</p> <p><b>Default Value</b> <math>Rb5</math> <math>R4</math> High Temperature Alarm Set Value. Can be adjusted between -60.0 and 150.0°C. Hysteresis value is 2°C/4°F.</p> <p><b>Default Value</b> <math>Rb5</math> <math>R5</math> High Temperature Alarm Selection. n.o = No Alarm rEL = Dependent on SP value. Rb5 = Independent alarm.</p> <p><b>Default Value</b> <math>120</math> <math>R6</math> High Temperature Alarm Delay Time After Power-up. Can be adjusted between 0 and 240 minutes.</p> <p><b>Default Value</b> <math>15</math> <math>R7</math> Temperature Alarm Delay Time. Can be Adjusted between 0 and 240 minutes.</p> <p><b>Default Value</b> <math>15</math> <math>R8</math> High Temperature Alarm Delay Time After Defrost. Can be adjusted between 0 and 240 minutes.</p> <p><b>CAUTION!</b> During defrost process, alarms will not be activated. If the door is open, the high temperature alarm will not be active.</p>	<p>In order to access security menu, 311 should be entered.</p> <p><b>Default Value</b> <math>0</math> <math>5Cd</math></p> <p><b>Default Value</b> <math>PYE</math> <math>Cn5</math> -Cn Menu Security Level non = Menu invisible. PYE = Can be modified. PnP = Read only.</p> <p><b>Default Value</b> <math>PYE</math> <math>rE5</math> -rE Menu Security Level non = Menu invisible. PYE = Can be modified. PnP = Read only.</p> <p><b>Default Value</b> <math>PYE</math> <math>Cp5</math> -CP Menu Security Level non = Menu invisible. PYE = Can be modified. PnP = Read only.</p> <p><b>Default Value</b> <math>PYE</math> <math>dE5</math> -dE Menu Security Level non = Menu invisible. PYE = Can be modified. PnP = Read only.</p> <p><b>Default Value</b> <math>PYE</math> <math>RL5</math> -RL Menu Security Level non = Menu invisible. PYE = Can be modified. PnP = Read only.</p> <p><b>Default Value</b> <math>PYE</math> <math>SP5</math> SP Menu Security Level PYE = Can be modified. PnP = Read only.</p> <p><b>CAUTION!</b> During in <math>5Cd = 0</math>, by holding down the <math>\square</math> key then pressing the <math>\nabla</math> key for 3 seconds, <math>dEF</math> parameter is displayed and default settings applied.</p>

### SETTING UP THE PARAMETERS

If  $\square$  key is pressed, the current value of the parameter appears by flashing on display.  
By using "UP" or "DOWN" navigation keys, selected parameter can be adjusted to the desired value.  
After the setting up the parameters, if set key is pressed again, adjusted parameter name appears on display.  
During a parameter adjustment, If one of the  $\nabla$  or  $\Delta$  navigation key is pressed continuously for 0.6 seconds, adjusted value to be changed increases or decreases rapidly.  
If it continues to press for longer than 0.6 seconds, hundered digits will increase or decreases rapidly.  
If the key released and wait for a second, then process returns to the units digit.

### ERROR MESSAGES

$PFR$ Sensor Broken (Cannot Communicate with the Sensor)	$P5C$ NTC Sensor Short Circuit
$---$ Measured Temperature Above the Scale	$RH$ High Temperature Alarm
$---$ Measured Temperature Below the Scale	$RL$ High Temperature Alarm
	$iR$ External Alarm active
	$iD$ Door Open

### Programing From the Device to ENDAKEY-RF

If the  $\square$  pressed for 4 seconds, device switch to "Programming Mode". If you keep pressing the key for 6 seconds, then the message  $Hrd$  appears on display and device is moved to the reading position from the ENDAKEY. In this case the device waits for the parameters to be read from ENDAKEY. In this case, ENDAKEY should touching the upper left the corner of device and pressing the button on the ENDAKEY. Parameters reading is performed with ENDAKEY the  $PYE$  is shown before return to the operating mode. If reading is not performed, the device waits for 1 minute and returns to the "Running Mode".

### Programing With ENDAKEY-RF

If the button on the ENDAKEY is pressed and ENDAKEY will transfer the parameters to the device then the  $PYE$  message is shown. And the device switches to the "Running Mode".



Move ENDAKEY-RF towards the top left of the device in direction 1

# ENDA EDT3411 COOLING / DEFROST CONTROLLER

## MODBUS PROTOCOL ADDRESS MAP

### 1.1 Holding Registers

Parameter Number	Holding Register Address Decimal (Hex)	Data Type	Data Content	Read / Write Permission	Default Value	
Configuration Parameters	H0	0000d (0000h)	Word	SP : Temperature setpoint value.	R / W	0
	H1	0001d (0001h)	Word	O1 : Offset value for temperature sensor ( Can be set between -25.0 and 25.0 ).		0
	H2	0002d (0002h)		P1 : Decimal point (place) selection ( 0 = No Decimal point added , 1 = Enable ).	R / W	1
	H3	0003d (0003h)	Word	P2 : °C / °F unit selection ( 0 = °C, 1 = °F ).	R / W	0
	H4	0004d (0004h)	Word	P5 : Display parameter selection in Running Mode. ( 0 = Current temperature of the cabinet , 1 = SP temperature value ).	R / W	0
	H5	0005d (0005h)	Word	I1 : Relay state selection for digital input. ( 0 = N.O. , 1 = N.C. )	R / W	0
	H6	0006d (0006h)	Word	I5 : Action selection for digital input. 0 = No action, 1 = External alarm active. (When the I7 time is over, <i>!R</i> message flashes until the input activation is removed.) 2 = External alarm active. (When the I7 time is over, <i>!R</i> message flashes until the input activation is removed and the compressor will shut OFF.) 3 = Door open. (Compressor output is OFF until the door is closed. And <i>!d</i> message flashes until at the end of the I7 duration.)	R / W	3
	H7	0007d (0007h)	Word	I7 : Digital input delay time duration (Can be set between 0 and 120minutes). Digital input activation will be delayed according to the set time duration.	R / W	30
	H8	0008d (0008h)	Word	Ad : ModBus address	R / W	1
Main Regulator Parameters	H9	0009d (0009h)	Word	br : Modbus baud rate : 0 = Disable, 1 = 2400 bps, 2 = 4800 bps, 3 = 9600 bps, 4 = 19200 bps, 5 = 38400 bps, 6 = 57600 bps	R / W	3
	H10	0010d (000Ah)	Word	R0 : Temperature setpoint hysteresis (Can be set between 0.1 and 15.0 °C or °F).	R / W	20
	H11	0011d (000Bh)	Word	R1 : Minimum setpoint value (Can be set between -50.0°C and R2 (H12) parameter value).	R / W	-50.0
Compressor Parameters	H12	0012d (000Ch)	Word	R2 : Maximum setpoint value (Can be set between R1 (H11) parameter value and 150.0°C).	R / W	150.0
	H13	0013d (000Dh)	Word	C0 : Compressor delay time duration on power-up (Can be set between 0 and 199 minutes).	R / W	0
	H14	0014d (000Eh)	Word	C2 : Minimum stop time duration for compressor (Can be set between 0 and 199 minutes).	R / W	3
	H15	0015d (000Fh)	Word	C3 : Minimum operating time duration for compressor (Can be set between 0 and 199 seconds).	R / W	0
	H16	0016d (0010h)	Word	C4 : Stop time duration for the compressor on probe failure (Can be set between 0 and 199 minutes).	R / W	10
Defrost Parameters	H17	0017d (0011h)	Word	C5 : Operating time duration for the compressor on probe failure (Can be set between 0 and 199 minutes).	R / W	10
	H18	0018d (0012h)	Word	D0 : Interval time duration for the defrosting process (Can be set between 0 and 99 hours. 0 = No Defrosting).	R / W	8
	H19	0019d (0013h)	Word	D3 : Defrosting time duration (Can be set between 1 and 99 minutes).	R / W	30
	H20	0020d (0014h)	Word	D4 : Defrosting process behaviour on power-up ( 0 = No Defrosting, 1 = Yes )	R / W	0
	H21	0021d (0015h)	Word	D5 : Defrosting delay time duration on power-up (if D4 is set to 1, feature will be enabled. Can be set between 0 and 199 minutes).	R / W	0
	H22	0022d (0016h)	Word	D6 : Temperature displaying selection during defrosting (0 = Yes, 1 = Will be displayed if the temperature value below setpoint value, if not, temperature setpoint value (SP) will be displayed).	R / W	1
Alarm Parameters	H23	0023d (0017h)	Word	D8 : Defrost interval time procedure (if set to 0, D0 counts the time with the power-up. If set to 1, D0 counts the time when the compressor starts).	R / W	0
	H24	0024d (0018h)	Word	A1 : Lower temperature alarm setpoint value (Can be set between -50.0 and 150.0°C ).	R / W	10.0
	H25	0025d (0019h)	Word	A2 : Lower temperature alarm type selection (0 = No Alarm, 1 = Relative Alarm (SP -A1) , 2 = Independent Alarm).	R / W	1
	H26	0026d (001Ah)	Word	A4 : Upper temperature alarm setpoint value (Can be set between -50.0 and 150.0°C).	R / W	10.0
	H27	0027d (001Bh)	Word	A5 : Upper temperature alarm type selection (0 = No Alarm, 1 = Relative Alarm (SP +A4) , 2 = Independent Alarm).	R / W	1
	H28	0028d (001Ch)	Word	A6 : Alarm start delay time duration on power-up (Can be set between 0 and 199 minutes).	R / W	120
	H29	0029d (001Dh)	Word	A7 : Temperature alarm delay time duration (Can be set between 0 and 199 minutes).	R / W	15
Security Parameters	H30	0030d (001Eh)	Word	A8 : Alarm delay time duration after the defrosting process (Can be set between 0 and 199 minutes).	R / W	15
	H31	0031d (001Fh)	Word	-Cn (Configuration) menu security level. Can be set between 0 and 2. 0 = Menu Invisible, 1 = Menu parameters can be modified, 2 = Menu parameters are read only.	R / W	1
	H32	0032d (0020h)	Word	-rE ( Regulator ) menu security parameter (can be set like H31 parameter).	R / W	1
	H33	0033d (0021h)	Word	-CP ( Compressor ) menu security parameter (can be set like H31 parameter).	R / W	1
	H34	0034d (0022h)	Word	-dE ( Defrost ) menu security parameter (can be set like H31 parameter).	R / W	1
	H35	0035d (0023h)	Word	-AL ( Alarm ) menu security parameter (can be set like H31 parameter).	R / W	1
	H36	0036d (0024h)	Word	SP (H0) parameter security level. Can be set between 1 and 2. 1 = Menu parameters can be modified, 2 = Menu parameters are read only.	R / W	1

### 1.2 Function Parameter Memory Map

H800	0800d (0320h)	Word	Function control parameter. When the following codes are written to this parameter, corresponding operation is performed : ( 23040d 5A00h ) = No action. ( 23041d 5A01h ) = Returns to default (All parameters are returned to the default value). ( 23042d 5A02h ) = Manual defrost starts or stops. ( 23043d 5A03h ) = The device is turned ON or OFF. ( 23044d 5A04h ) = The buzzer is switched off. ( 23045d 5A05h ) = Device restarts.	R / W	0
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# ENDA EDT3411 COOLING / DEFROST CONTROLLER MODBUS PROTOCOL ADDRESS MAP

## 1.3 Input Registers

Parameter Number	Input Register Address Decimal (Hex)	Data Type	Parameter Description	Read / Write Permission
I0	0000d (0000h)	Word	Measured temperature value (Decimal).	R

## 1.4 Discrete Inputs

Parameter Number	Discrete Input Address	Data Type	Parameter Description	Read / Write Permission
D0	(0000)h	Bit	Compressor active/inactive indicator (0 = Inactive , 1 = Active (Standing by for compressor output).	R
D1	(0001)h	Bit	Compressor output indicator (0 = OFF ,1 = ON).	R
D2	(0002)h	Bit	Low temperature alarm active/inactive indicator ( 0 = Inactive, 1 = Active (Standing by for Alarm output).	R
D3	(0003)h	Bit	High temperature alarm active/inactive indicator ( 0 = Inactive, 1 = Active (Standing by for Alarm output).	R
D4	0004d (0004h)	Bit	Low temperature alarm output indicator ( 0 = OFF, 1 = ON).	R
D5	0005d (0005h)	Bit	High temperature alarm output indicator ( 0 = OFF, 1 = ON).	R
D6	0006d (0006h)	Bit	Defrost output indicator ( 0 = OFF ,1 = ON).	R
D7	0007d (0007h)	Bit	ON/OFF status indicator (0 = OFF, 1 = ON).	R
D8	0008d (0008h)	Bit	Digital input status indicator (0 = Input inactive, 1 = Input active).	R
D9-D15	0012d (000Ch) ..... 0015d (000Fh)	Bit	Reserved	R

## 1.5 Memory Map for Software Revision Input Registers

Software Revision	Address	Data Type	Description	Read / Write Permission
0920d (0398h)	14 Word	Word	Software name and update is read in ASCII format and as 14 word. For example : EM4400-01 28 Feb 2015. Memory Formats : Word Word Word Word Word Word Word Word Word Word Word Word Word 1 2 3 4 5 6 7 8 9 10 11 12 13 14 <b>ME440001-182Feb2015</b> NOTE : To view each word correctly by changing the byte sequences should be displayed as ASCII TEXT	R

## MODBUS ERROR MESSAGES

Modbus protocol has two types error, communication error and operating error. Reason of the communication error is data corruption in transmission. Parity and CRC control should be done to prevent communication error. Receiver side checks parity and CRC of the data. If they are wrong, the message will be ignored. If format of the data is true but function doesn't perform for any reason, operating error occurs. Slave realizes error and sends error message. Most significant bit of function is changed '1' to indicate error in error message by slave. Error code is sent in data section. Master realizes error type via this message.

### ModBus Error Codes

Error Code	Name	Meaning
{01}	ILLEGAL FUNCTION	The function code received in the query is not an allowable action for the slave. If a Poll Program Complete command was issued, this code indicates that no program function preceded it.
{02}	ILLEGAL DATA ADDRESS	The data address received in the query is not an allowable address for the slave.
{03}	ILLEGAL DATA VALUE	A value contained in the query data field is not an allowable value for the slave.

### Message Sample ;

Structure of command message (Byte Format)			Structure of response message (Byte Format)		
Device Address	(0A)h		Device Address	(0A)h	
Function Code	(01)h		Function Code	(81)h	
Beginning address of coils.	MSB	(04)h	Error Code		(02)h
	LSB	(A1)h		CRC DATA	LSB
Number of coils (N)	MSB	(00)h	MSB		(53)h
		LSB	(01)h		
CRC DATA	LSB	(AC)h			
	MSB	(63)h			

Komut mesajında görüldüğü gibi (4A1)h = 1185 nolu Coil'in bilgisi istenmiş ancak 1185 adresli herhangi bir coil olmadığı için (02) nolu hata kodu (Geçersiz Veri Adresi) gönderilmiştir.

## \* MODBUS CONNECTION DIAGRAM

